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## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1. (Currently Amended) A method of manufacturing an embedded multilevel interconnection, comprising:
  - (1) a step of forming a hole portion in an insulating layer;
- (2) a barrier metal film forming step of forming a barrier metal film mainly made of comprising tantalum and nitrogen in such a manner that the barrier metal film covers at least an inner wall of the hole portion, an element composition ratio (N/Ta) of nitrogen to tantalum contained in the barrier metal film being  $0.3 \le N/Ta \le 1.5$  or higher but 1.5 or lower;
- (3) a removal step of removing an oxide film formed on a surface of the barrier metal film; and
- (4) an electroless plating step of immersing the barrier metal film in a plating liquid comprising copper and thereby forming an electroless copper plating film on the barrier metal film.
- 2. (Currently Amended) The method according to claim 1, wherein the element composition ratio (N/Ta) is  $0.3 \le N/Ta \le or higher but 1.0 or lower$ .

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3. (Currently Amended) The method according to claim 1, wherein the barrier metal-film forming step is a plasma nitriding step at which act (2) comprises irradiating nitrogen plasma is irradiated upon a surface of a film which is mainly made of tantalum and accordingly nitriding tantalum.

- 4. (Currently Amended) The method according to claim 1, wherein the removal step is such a step at whichact (3) comprises removing the oxide film is removed and leaving the barrier metal film is left in such a manner that the barrier metal film entirely covers the inner wall of the hole portion.
- 5. (Currently Amended) The method according to claim 1, wherein the removal step is such a step at whichact (3) comprises immersing the barrier metal film is immersed in a solution selected from the a group consisting of a mixture of a hydrofluoric acid, and a diluent of a diluted hydrofluoric acid, and wherein the oxide film is selectively removed.
- 6. (Currently Amended) The method according to claim 1, wherein the electroless plating step is such a step at whichact (4) comprises immersing the barrier metal film is immersed in a plating liquid which uses comprises a glyoxylic acid as a reducer.
- 7. (Currently Amended) The method according to claims 1, further comprising a step of forming an electrolytic copper plating film on the electroless copper plating film by using the electroless copper plating film as a seed layer.